

# DASA DS-155 aerosol 500ml

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## Supplier

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## Features

- Quick, clean application
- Fine Mist Spray
- High Tack
- No Chlorinated Solvents

## Product Description

DASA DS-155 is a high tack, resin compatible, sprayable adhesive designed for the manufacture of layered composite assemblies. The fine mist spray coats the surface of the composite easily and the fast-drying nature of the adhesive allows layers to be built up with minimal delay whilst still giving a strong bond. This grade is ideal for temporary joints that require an instant bond with lower heat resistance. Such as, for example, the temporary application of construction foil on plastic frames. This is often possible with single-sided glueing on the plastic frames.

Suitable for: Polyester infusion, epoxy infusion

## Technical Specifications

Property	DASA DS-155
Solvent	Hydrocarbon, methyl acetate
Propellant	Hydrocarbon
Solids content (approx.)	31%
Spray pattern	Fine mist spray
Colour	Clear
VOC	563 g/l

### Directions for Use

#### **USE IN A WELL VENTILATED AREA**

1. Hold can 20-25cm away; perpendicular to the surface to be sprayed.
2. Apply an even coating of adhesive across the surface.
3. Before continuing, allow the solvents to flash off from the adhesive (approx. 30 - 60 seconds dependant on ambient temperature).
4. The adhesive has an open time of approx. 30 minutes.
5. For demanding applications, adhesive can be applied to both surfaces to increase bond strength.

### Storage

Protect from extremes of temperature in a controlled environment between 15 and 35°C, and away from direct sunlight. **Do not stand on a cold concrete floor.** Low temperatures can result in irreparable separation of the adhesive. Stored under the correct conditions, in original, unopened containers, the product will have a shelf life of 12 months.

#### **DO NOT ALLOW THE PRODUCT TO FREEZE**

### Disclaimer

*All the information in the Data Sheet is based on practical experience and is published in good faith. However, because we have no control over the manner or conditions in which our products are used, or over work undertaken or end product manufactured by the purchaser, we cannot accept liability for results.*

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